

KT/P650 POLYURETHANE TOOLING BOARD

PU650 is a polyurethane tooling board with excellent milling properties, with low dust formation. The milled product exhibits a dense fine surface, good to varnish. It exhibits good compressive and flexural strength and very good edge stability.

APPLICATIONS

- Production of patterns, mock-ups, prototypes and masters by milling or machining
- Manufacture of master models in tool and mould construction
- Manufacture of various moulds for low pressure reaction injection moulding
- Vacuum forming moulds for short production runs

| PU650 | |
|----------------------------------|-----------------------|
| Colour | Light Brown |
| Hardness @ 75°F | 60 - 65 Shore D |
| Density | 0.662 g/cm3 |
| Nominal density, g/cm3 (kg/m3) | 0.65 (650) |
| Heat distortion temperature | 110°C |
| Coefficient of Thermal Expansion | 80 x 10 ⁻⁶ |
| Flexural strength , MPa | 24 |
| Compressive strength, MPa | 23 |
| | |

Sheet Size: 1500x500 Thicknesses stocked: 50mm

Kiwi Tooling Ltd

O2I 289 1993 - O9 412 2333 - andrew@kiwitooling.co.nz Unit 3 - Kumeu Industria - II-15 Wookey Lane - Kumeu - Auckland A division of Gyro Constructivists Ltd - www.gyro.co.nz